NARKOMED 2B, 3 AND 4 CASTER REPLACEMENT

REPLACEMENT PROCEDURE

NOTE: This procedure applies to machines with casters that are secured to the frame by setscrews. These units can be identified by a black plastic hole plug on the outside of the frame, directly above each caster.

1. Obtain a brace capable of supporting one side of the machine with its casters two to three inches from the floor.

2. Remove all unsecured equipment and accessories from the machine.

3. Lock the front casters.

WARNING: Do not tilt the machine more than 10 degrees or raise the casters more than 3½ inches from the floor. Failure to observe this precaution may result in a tip-over, causing personal injury. Vaporizers containing anesthetic agent may also be damaged.

4. Using at least two people, tilt the machine until the casters on one side are raised two to three inches from the floor, and position the support brace under the frame rail between the front and back casters.

5. Remove the plastic cap in the side of the frame rail to provide access to the caster stem setscrew. See Figure 1.

6. Remove the setscrew and remove the caster.

7. Insert the replacement caster into the frame and hold it in its seated position.

8. Apply a small amount of Loctite #222 to a new caster stem setscrew, and secure the caster with the new setscrew.

9. Replace the plastic cap in the frame rail.

10. Repeat Steps 5 thru 9 for replacement of the other caster on this side of the machine, if applicable.

REPLACEMENT PROCEDURE (continued)

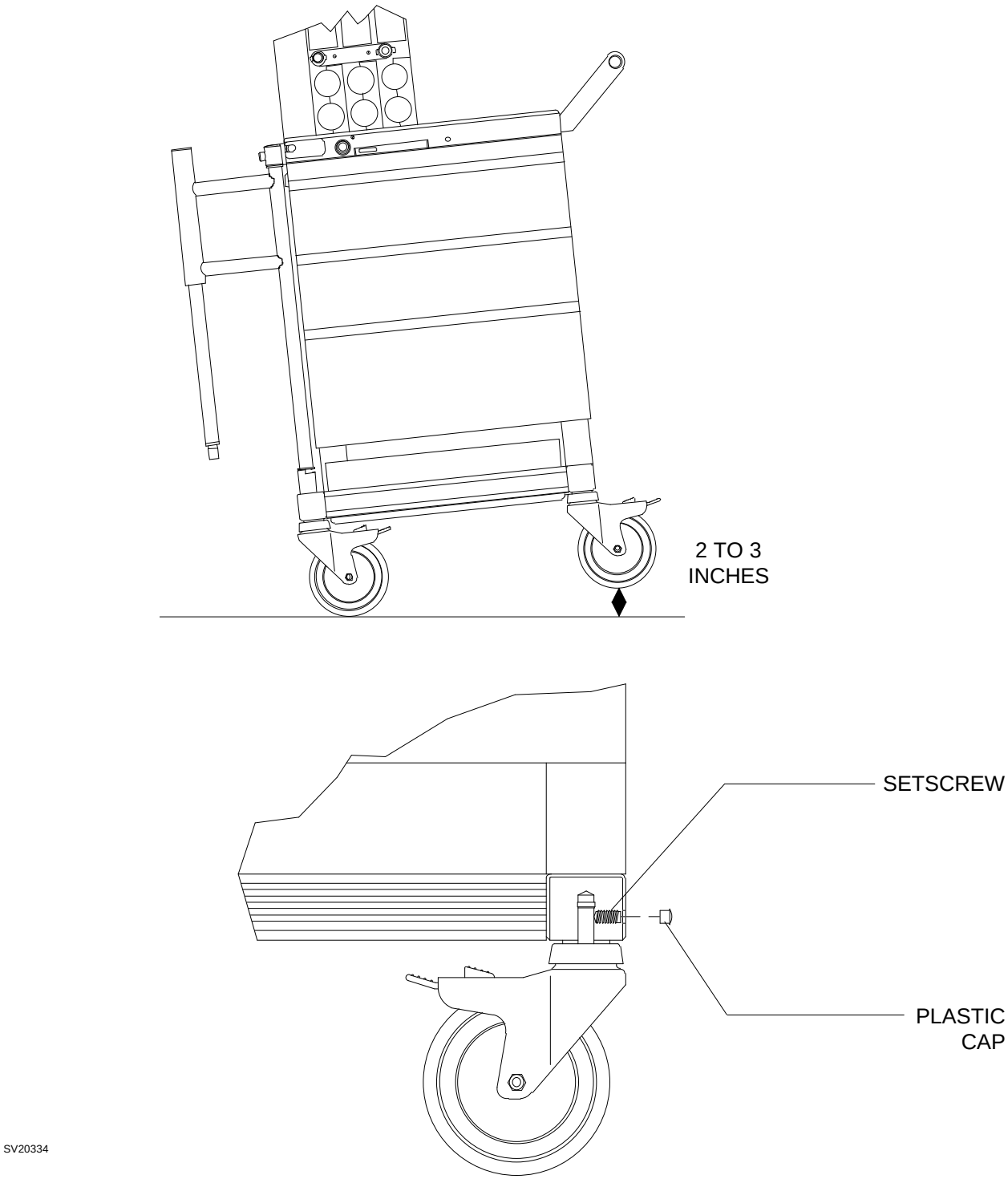

Figure 1: CASTER REPLACEMENT

REPLACEMENT PROCEDURE (continued)

WARNING: Do not tilt the machine more than 10 degrees or raise the casters more than 3½ inches from the floor. Failure to observe this precaution may result in a tip-over, causing personal injury. Vaporizers containing anesthetic agent may also be damaged.

11. Using at least two people, tilt the machine, remove the support brace and carefully lower the machine to the floor.

12. Check for proper operation of the casters, and ensure that the front casters lock properly.

13. Repeat Steps 5 thru 12 for replacement of the casters on the other side of the machine, if applicable.

14. Perform a full PMS procedure on the machine, including a vaporizer calibration verification.

15. Document the caster replacement kit on the service report or PMS form, and list all other parts used.

16. Replace all unsecured equipment and accessories.

Tools Required:

Loctite #222 Purple

Metric #4 Hex Wrench

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Part Number: SP00079

Rev: B
Date: July 6, 1994
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